

# Improving Performance of Project through Utilizing Statistical Control Chart Based on Adaptive Management and Scientific Engineering

Atheer Hashim Nimr Nimr <sup>1</sup>, Sepanta Naimi <sup>2</sup>

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## Abstract

The facade adaptive construction project management is considered a major challenge in project construction management. It represents one of the economic issues due to the use of sustainable concepts. This part of building construction in Iraq faced many problems. These problems are prepared as adaptive factors in this research. The questionnaire has been developed and evaluated by the experts. The main effective factors specified using the Weighted Decision Matrix method. The Weighted Decision Matrix Results observed for the economic adaptive factor is urbanization level effect, the socially effective factor is facility usage rate and the technologically effective factor is demand for construction equipment. Applying these factors effect on the performance of project can observe an enhancement in the project CPI. The enticement results show an improvement in CPI results. SPC control chart of CPI detects out-of-control limits and presents a signal of the necessity of corrective actions to dynamically anticipate project success, the current method provides an evolutionary monitoring and control model for project success that can be used to assess the strength of the relationship between factors and to model the interaction between variables.

**Keywords:** *Weighted Decision matrix, adaptive façade factors, CPI, SPC*

## 1. Introduction

Performance of project management is a continuous assessment of a project's efficiency and importance [1]. This significant notion is utilized in the commercial and professional worlds to analyze and improve the performance of companies, departments, and individuals [2]. The 1<sup>st</sup> is strategic orientation, with purposes of translating and coordinating the strategy of company in projects set responsible for the corporate strategy viability; the 2<sup>nd</sup> is balance, with purposes of establishing the projects mix, incorporating issues i.e., the innovation degree, rewards and risks anticipated along the projects, and closing dates (long and short terms); and the third is maximize. In PPM, there are numerous strategies and instruments that can be utilized to attain these objectives. [3]. The performance of construction projects had been evaluated in a number of earlier studies. They looked at the time, money, and deliverables requirements. It able to be described as a whole project quality in its value, impact terms to all stakeholders, application efficiency, effectiveness, and sustainability [4]. The final project enactment importance

is accomplished by eluding the failure of project. The performance of project ensures that institutions and companies reduce the failing risk to meet the goals of project [5].

### 1.1. Adaptive Project Management

Adaptive organization of project is a structured and methodical method where the contractor steadily recovers the judgments then procedures, found on the consequences of the choices completed in the earlier project stages. The Adaptive Management of the Scheme was altogether about adapting to the changing setting of a scheme [6]. In small, Adaptive Management of the Scheme is altogether regarding generating a new recipe somewhat compared to following an exist one. What renders such practice exclusive is that the customer is the entire project central number [7]. With no the customer, no following step is here. The customer has whole control over the direction of project. Managers of Project then members of team must be eager to familiarize, learn, and receive changes. Too, the customer should be totally associated in the project management from start to the end, and there must be a decent correlation of faith. Most people are conscious of the detail which customary schemes have a static, strong, and frank plan in which the scheme plan is placed out, errands and resources are apportioned and

*1,2 Engineering and Architectural Faculty, Department of Civil Engineering, Altınbaş Üniversitesi, Bağcılar 34217, Istanbul, Turke  
engatheerhashimnimir@gmail.com; Sepanta.naimi@altinbas.edu.tr*

managers of scheme possess the whole team then project on path [8].

## **1.2. The Principles of The Adaptive Project Management**

The principle behindhand the Adaptive Management of the Scheme is clearly not static. It is an iterative, adaptive approach where the project receipts a diverse turns and method on each iteration point for meeting the supplies. In over-all , it is a 5- stage phases and process are [9]:

### **i. Project Possibility**

To start with whatever scheme, it is significant to primary recognize the objects of the scheme. To evade whatever miscommunication, have each investor support the CoS document prior to happening to the following phase [10].

### **ii. Plan Project Overview Declaration:**

The stakeholders and bosses of project cooperate to adopt the overall project scope. This is mostly regarding the tasks instruction. The necessities are prepared and analysts and premiers assign the main concern in a convincing way. Cautious thought is essential to evade neglecting slightly serious requests[11]. Effort must applied for assessing the consequences of not meeting assured requests for commercial and the servicer able to order them in a healthier mode [12].

### **iii. Create Work Failure Structure:**

The breakdown effort structure disruptions down the scheme processes into tasks being achievable and leases the teams estimate cost and create schedules. Such may appear similar a daunting job nonetheless with the a virtuous project organization instrument help, the contractor able to collaborate effortlessly with the team members for creating an actual breakdown work construction in an instinctive manner [13].

### **iv. Cycle Scope Triangle:**

The previous project part scope of the stage is to assess the threesome of scope. The possibility triangle is altogether regarding the constraints as excellence: scope, price, and schedule. Now, the limits are able to be classified effortlessly as inflexible, adaptable before trade- rotten -possible. The restraints as inflexible are vital then the flexible ones are accessible. Limits with likely trade-offs able to be reward for other restrictions [14].

### **v. The Schedule of Cycle**

As the scope of project is clear now, it is period for breaking down the project into small -ones before management of adaptive iterations/ series. Every cycle must be intended by the purpose for providing one before additional deliverables. To generate the schedule of cycle efficiently , PMs able to follow 4 humble stages [15].

### **vi. The Cycle Build**

The real effort initiates at such phase. The members of team twitch working on the tasks as allotted. Once the

side growths, series are able to be attuned. Whole the tasks of pending which not finished owing to vicissitudes in certain supplies transfer to the coming cycle[16]. The chief change to observe amid the customary then approach as adaptive is that the schedule and timeline typical here are secured. When the team failures a deliverable on the closing date, the deliverable are usual aside and accordingly ordered in the coming cycles. Here, all the faced glitches in the current cycle are addressed in the upcoming one. Regarding the process improvement, it is significant for clearly communicating by the stakeholders [17].

### **vii. The Customer Checkout**

The checkout customer phase is the mostly crucial adaptive framework part. It is period to acquire deliverables evaluation or series build phase consequence. The customer must review thoroughly the eminence and deliver feedback/ proposals. According to such analysis, the boss of project able to communicate by the customer to agenda and address the adjustments before changes wanted in the future repetition. The corrections of sequence are laid out correctly for avoiding the current mistakes in advanced cycles [18].

### **viii. The Final Report**

At the scheme finish, it is vital to assess the project success. The boss of project, customer, and team are able to collaborate as all then communicating for controlling the opinions of success and to converse regarding doubt downfalls. All is acknowledged then stakeholders share the experiences. Such is all valuable for upcoming schemes and the last project report is able to be discussed to advance for checking the process of adapting before other serious opinions [19].

## **1.3 Statistical Process of Control chart**

Remains the statistical techniques utilize i.e., control diagrams for analyzing a process or his output so by way of to take suitable movements to accomplish then preserve a statistical switch national and to recover the competence of process [20]. Throughout such phase, analysis of information and response to special reasons is finished in actual time. As soon as it is stable, the process is able to be analyzed for determining whether it is able to produce what the desires of customer [21]. SPC charts need organization commitment crossways functional boundaries. Here is a step by stage process on in what way the contractor can concept an effective SPC chart [22]. The primary step is to decide what kind of data to collect - mutable or attribute. It is extremely advisable to usage variable data anywhere possible as he provides an advanced quality of info. Once the contractor decide pardon type of information to collect, the contractor can then choose the appropriate control diagram for the information [23]. Because SPC charts measure the changes in information over time, it is essential that the servicer maintain a incidence and time retro to collect

then plot the information[24]. For instance, making an SPC chart each day or each other week can help the servicer see whether the process is dependable and improving continually or whether the contractor will be able to encounter quality standards in time [25]. The structure project management area typically suffers after non-combined and fragmented building processes due to a lack of formalization[26]. Also, task militaries are driven through the experience of knowledge workers which is exchanged in small workshops to refine problem credit. The control mean chart is frequently denoted to as chart of x-bar, it is utilized for monitor changes in the mean of a process[27][28]. To construct a mean chart, we first need to construct the centering chart line. To perform such, the multiple samples were taken and their means were computed. For calculations processes of control charts, i.e., size  $n$ , the calculations set as in the steps as follow [29][30].

$$\bar{x} = \frac{x_1 + x_2 + \dots + x_n}{n}$$

**Step 1:** the average of this sample is:

**Step 2:** The range of the sample is the variance among the largest and smallest observations; which is,

$$R = x_{\max} - x_{\min}$$

**Step 3:** R represents the m samples ranges. The range as average is:

$$\bar{R} = \frac{R_1 + R_2 + \dots + R_m}{m}$$

**Step 4:** We may now give the equations for x chart constructing the control limits on the. They are as follows:

$$UCL = \mu + 3 \frac{\sigma}{\sqrt{n}}$$

$$LCL = \mu - 3 \frac{\sigma}{\sqrt{n}}$$

In appendix, the A2 as constant is tabulated for different sample sizes.

**Step 5:** On a control chart, variability process might be observed through plotting the sample range R values. The R control limits chart and center line are as following:

$$UCL_{\bar{R}} = D_4 \bar{R}$$

$$LCL_{\bar{R}} = D_3 \bar{R}$$

If it is probable to identify standard values for the process M and SD, we might utilize such standards for establishing the control charts for and R with no past data analysis. Assume that the standards given are  $\mu$  and  $\sigma$ . Then the x chart parameters [31].

## 2. Methodology

In the present work, the scheme monitoring and control methodology developed for testing a construction data samples according to AHP developed method. The overall steps for the method building are by selecting data set that is utilized as a dataset. The final step is to specify the Although many people and businesses are still reluctant to make the initial investment necessary to reap the long-term financial benefits of adopting more sustainable practices, the numbers show that those who have made the switch have seen significant savings. Accepting that adopting more sustainable business practices will not yield immediate financial gains is the first step in making the switch. While investigating methods to lower carbon dioxide emissions may necessitate a supply chain overhaul, which is expensive right now, doing so sustainably could mean avoiding much greater expenditures in the future as a result of climate change. An exemplary case of a company that has taken active steps to adopt sustainable practices and reaped the rewards of doing so. They have been working on a sustainable infrastructure for the past decade, and it has already led to annual savings of thousands of dollars. Cost effectiveness of a project and cost efficacy are able to be determined utilizing a technique named (CPI).

$$CPI = \frac{\text{earned value (EV)}}{\text{actual cost (AC)}} \quad 3.1$$

If a project has a CPI over 1, it means that it came in under its budget, and if it has a CPI below 1, it means that it went over. The project has gone over budget if the CPI is less than 1 [32].

## 3. Results and Discussion

The total cost of a project is based on the adaptable construction facade elements and the actual construction costs. In this study, an attempt was made to determine which form of adaptive construction facade elements is most suitable for building projects. When it comes to construction projects, one of the most difficult challenges to overcome is the collusion that happens between the numerous cost-determining components. Monitoring the performance of a project can determine its failure or success, hence many scholars are interested in developing a more effective method for monitoring and analyzing the performance of projects. Traditional project monitoring is based on Cost variance CPI. Nonetheless, this conventional method is incapable of revealing data in respect to variation in individual

presentation values. Utilizing the SPC method is able to result in an additional active analysis that reveals the acceptable schedule deviations and cost degree. This study's performance evaluation data were drawn from a real building project. Real data that represent the normalcy of the EMI indices should be analyzed to determine their consistency. The elements affecting this

project were chosen based on the criteria provided in tables 1 and figure 1, which evaluate the cost effectiveness of each cost component. These aspects were used in a real-world scenario involving the Iraqi construction industry.

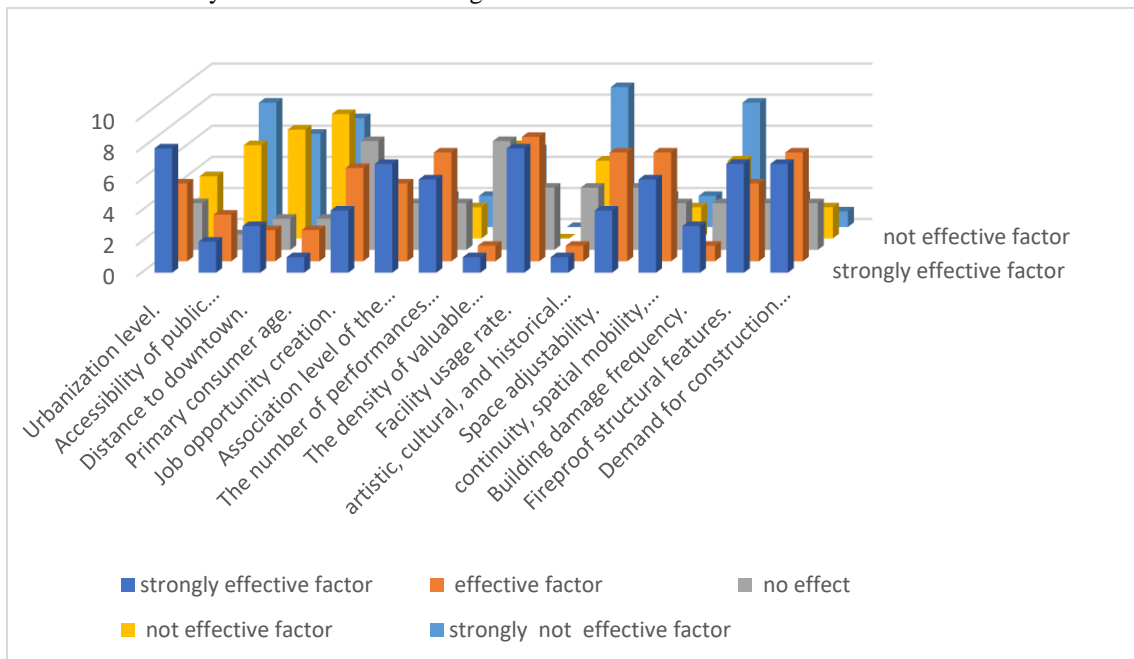


Fig1. results of adaptive factors

Table 1. Results of Weighted Decision Matrix

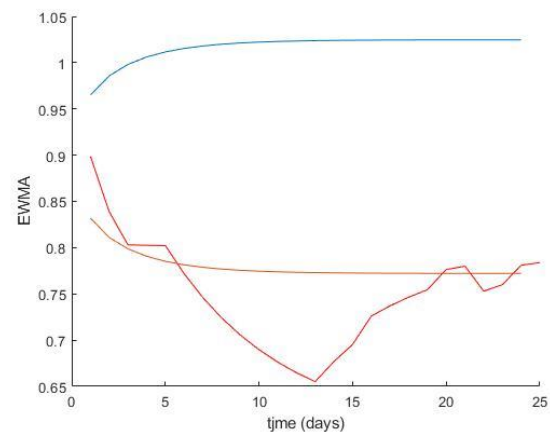
	Factors affecting adaptive concept.	Weighted Decision Matrix Results
Economic	Urbanization level.	77
	Public transportation accessibility.	45
	Downtown distance.	49
	Primary age of consumer.	42
	Opportunity of job creation.	70
	Relevant local assistant industry association level.	72
Social.	The performances held number.	73
	The valuable cultural resources density.	47
	Facility usage rate.	84
Functional.	Buildings cultural, artistic and historical values.	40
	Adjustability of space.	68
	Continuity, openness and spatial mobility.	73
Technological.	Building damage frequency.	46
	Fireproof structural features.	72
	Demand for construction equipment.	77

The Weighted Decision Matrix Results observed for economic adaptive factor is urbanization level effect, social effective factor is facility usage rate and technological effective factor is demand for construction equipment. Applying these factors effect on the performance of project can observe an enhancement in the project CPI. Table 2 presents a comparison of PI for different adaptive façade project. The enticement results show an improvement in CPI results.

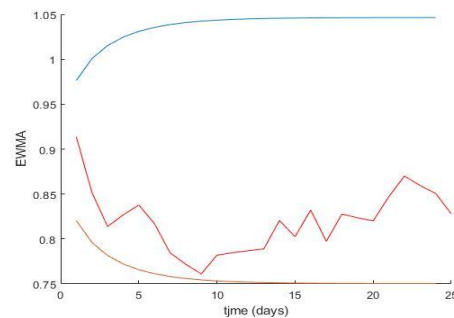
**Table 2.** comparison of CPI of different types of adaptive façade based on adaptive factors

did not concern adaptive effect				concern adaptive effect			
day	CPI Adaptive Solar Facade	CPI Active Facades	CPI Dynamic shading facades	day	CPI Adaptive Solar Facade	CPI Active Facades	CPI Dynamic shading facades
1	0.9	0.9	0.6	1	1.0	1.0	0.7
2	0.5	0.9	0.5	2	0.5	1.0	0.7
3	0.6	0.7	0.7	3	0.6	0.7	0.8
4	0.8	0.7	0.7	4	0.9	0.8	0.8
5	0.8	0.7	0.7	5	0.9	0.8	0.8
6	0.6	0.9	0.7	6	0.7	1.0	0.8
7	0.6	0.8	0.7	7	0.6	0.9	0.8
8	0.6	0.8	0.7	8	0.7	0.9	0.8
9	0.6	0.7	0.7	9	0.7	0.8	0.8
10	0.6	0.7	0.7	10	0.9	0.8	0.8
11	0.6	0.7	0.8	11	0.8	0.8	0.8
12	0.6	0.9	0.9	12	0.8	1.0	1.0
13	0.6	0.6	0.7	13	0.8	0.7	0.8
14	0.8	0.7	0.8	14	1.0	0.7	0.8
15	0.8	0.7	0.7	15	0.7	0.7	0.8
16	0.9	0.7	0.7	16	1.0	0.6	0.8
17	0.8	0.7	0.8	17	0.6	0.7	0.8
18	0.8	0.6	0.9	18	1.0	1.0	0.8
19	0.8	0.9	0.6	19	0.8	0.9	0.8
20	0.9	0.6	0.6	20	0.8	0.8	1.0
21	0.8	0.6	0.9	21	1.0	0.8	0.8
22	0.6	0.8	0.7	22	1.0	0.9	0.7
23	0.8	0.7	0.8	23	0.8	0.9	0.8
24	0.9	0.7	0.6	24	0.8	0.8	0.8
25	0.8	0.9	0.7	25	0.7	0.8	1.0

In order to monitor and control the performance of project, the control chart of SPC according to EWMA applied and shows the enhancement of CPI. A chart is according to (EWMA) for controlling inaccuracy in project construction control. Due to the fact that slight shifts generate problems, EWMA has become the most effective way for tracking the variance between construction processes that must be close to the objective. EWMA is sensitive to minor variations in the process mean. Figures 2 through 3 depict the EWMA chart for the same data described in the previous section. The results clearly demonstrate the performance of disturbance recognition. It is more precise than conventional charts because it can detect process values that are out of control based on collected data.



**Fig 2.** CPI SPC control chart results without concerning adaptive concepts



**Fig 3.** SPC control chart results of CPI under adaptive concept

According to the principle of control charts, CPI measurements within the control boundaries do not necessitate rapid action, and their changes may be due to acceptable random factors. Nonetheless, some CPI measurements fell outside of control limits; a CPI measurement after week 5 indicates that the project's performance deviates significantly from the baseline plan. managers of Project should investigate the causes of these out-of-control points and take the necessary corrective actions to prevent them from occurring in the future. To dynamically anticipate project success, the

current method provides an evolutionary monitoring and control model for project success that can be used to assess the strength of the relationship between factors and to model the interaction between variables. It is a collection of statistical techniques utilized to estimate the connection among a variable as dependent and one or extra variables as independent.

#### 4. Conclusions

This study's purpose is to analyze and assess the monitoring performance of SPC control chart scheme project in the actual data process of project implementation. The working methodology sequence is used to specify indicators of a project that are out of control, which is impossible to detect with conventional approaches. The research reveals that the feature-based input representation for monitoring project processes has a substantial impact on the shift duration and cost. The performance results of the sophisticated SPC schemes demonstrated well-balanced project monitoring. The conventional chart is limited to detecting out-of-control responses, however the proposed method enhanced the control CPI process.

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