

# AI Applications for Improving Transportation and Logistics Operations

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**Abstract:** Transformative advancements in the enormous transportation and logistics industry are made possible by artificial intelligence (AI). Transportation businesses are achieving previously unheard-of efficiency, dependability, and strategic planning thanks to machine learning methods like deep reinforcement learning, optimization, simulation, and predictive modeling. This study examines practical AI applications in many important areas of contemporary supply chain management. It starts by reviewing how demand forecasting is enhanced by supervised and unsupervised learning algorithms that automatically analyze intricate relationships across various data sets. The use of sophisticated modeling by AI routing and scheduling algorithms to improve delivery routes down to the individual truck level based on millions of variable changes is then examined. The next section of the report covers newly developed autonomous technologies, such as robotic warehouse automation to expedite inventory management and self-driving vehicles that open up additional delivery capacity. Data and concrete use examples demonstrating AI's efficacy for transportation metrics, such as fuel savings and accident reduction, are provided for each capability. But to fully use AI, businesses must make a concentrated effort to change their processes and people to instill data-centric, analytical decision-making as a cultural norm. In general, AI is prepared to assist transportation executives in meeting the world's expanding delivery needs with previously unheard-of levels of intelligence, speed, and efficiency for the cutting-edge supply chains of the future.

**Keywords:** Predictive modeling, Artificial Intelligence, Deep Learning, Internet of Things, Natural Language Processing

## 1. Introduction

Automation (AI) is causing significant transformations in numerous sectors, including transportation and logistics. Machine learning and other AI solutions aid organizations in optimizing their operations by addressing complex logistics and scheduling challenges and formulating a more data-centric and strategic methodology. Shippers, transportation airlines, and freight carriers are among these companies. Artificial intelligence techniques enable transportation companies to automate warehouses, optimize equipment utilization and routes, enhance demand forecasting capabilities, and conduct trials of forthcoming self-driving delivery vehicles.

Aspects of the transportation sector where artificial intelligence demonstrates immense promise include more sophisticated optimization of routing and scheduling, autonomous trucks and warehouse robotics, predictive vehicle maintenance, and customer support chatbots that mimic human behaviour. Precise predictions of forthcoming shipping and transport volumes, traffic volumes, personnel and equipment requirements, and other critical factors can be generated by machine learning algorithms by analysing a wide range of data, including historical demand, weather forecasts, local events, and more. These AI-driven forecasts facilitate the

implementation of strategic plans and logistical decisions.

Driver availability, traffic patterns, fuel prices, storage capacity, delivery deadlines, and compliance regulations are a few of the many constraints and variables that AI optimization algorithms can manage regarding scheduling. These capabilities enable algorithms to execute various previously labour-intensive and time-consuming transportation-related tasks that humans can coordinate, such as intelligent assignment decisions, route mapping, driver and vehicle scheduling, cargo combination, and more. Thus, AI facilitates substantial advancements and cost reductions in the transportation industry's provision of goods and services. This journal article examines artificial intelligence's present and emerging applications in the transportation sector. This will emphasize how cognitive technologies are transforming logistics operations in a specific way, including implementing autonomous vehicles, warehouse automation, advances in scheduling and dispatching, predictive modeling, and more. AI can substantially improve delivery performance, efficiency, safety, and industry competitiveness, as demonstrated by several case studies and data sets examined in the essay. The target audience comprises engineers and business administrators anxious to implement AI into logistics and transportation issues.

## 2. AI for Predictive Modeling & Demand Forecasting

Accurately estimating transportation demand is an essential but challenging task for logistics firms. Businesses may save money, plan their operations better,

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and meet customer requests by forecasting shipment amounts, traffic patterns, and equipment malfunctions. However, planning for transportation presents several challenges. Many factors influence demand, such as government policies about trade, factory production levels, shifts in consumer demand, weather trends, and public holidays [1]. There is a plethora of data accessible for analysis, such as traffic reports, contracts with vendors, shipping records from the past, weather forecasts, and much more. Data like this is typically spread across many different systems, formats, and locations. High statistical and modeling expertise is required to convert these signals into helpful demand insights.

Machine learning demonstrates that modern AI can glean insights about demand forecasting from distributed transportation data sets. Algorithms that use machine learning may figure out trends and learn from their mistakes. Data from various sources, including databases, spreadsheets, and papers, may be analyzed and understood by them. If they do this, they could find connections and trends that affect transportation demand. Two promising machine learning methodologies are supervised and unsupervised learning models. Supervised learning uses labeled historical data to train algorithms correlating input metrics to actual demand outcomes [2]. To illustrate the point, a supervised model may be built using a large amount of data collected over the years. This data set may include the relative amounts of cargo by truck, rail, or air, relevant weather conditions, industrial output volumes, changes in raw material prices, and other input variables. These models may forecast transportation loads based on expected input conditions by accumulating information from several instances that link indicators to outcomes.

Unsupervised learning adopts a different strategy by allowing models to analyze massive amounts of historical data independently to find underlying patterns without needing predetermined sample labels. Algorithms for transportation may find patterns, abnormalities, and connections in data by examining incoming supply orders, equipment maintenance records, and other information [3]. Demand drivers are also illuminated by these learned linkages, often invisible to people. Supervised and unsupervised methodologies work to maximize the extraction of insights from any available supply chain, logistical, and operational data. This powers more accurate demand forecasts.

UPS employs machine learning algorithms to forecast traffic more accurately and give drivers real-time advice on avoiding congestion. The models use real-time and historical data on traffic volume, incidents, weather, accidents, construction, and even significant public events that influence driving speeds. AI aids UPS in route optimization and helps drivers avoid traffic bottlenecks by

more precisely predicting impending traffic. With intentions to go worldwide, the system is now operational in sixteen US cities. Using geospatial data representing hundreds of thousands of data points along commonly traveled routes, the algorithms are explicitly trained for every town. UPS conducted tests and discovered that AI-optimized routing during the busiest holiday seasons saved over 100,000 kilometers per city compared to human dispatchers [4]. This resulted in significant reductions in time, fuel, and emissions a victory for sustainability and business metrics. With more precise delivery appointment times, the enhanced ETAs also provide superior customer care. The AI also picks up specific knowledge about regional traffic trends. Instead of investing in expensive infrastructure additions, UPS squeezes the most efficiency out of the current transportation system by continuously improving routes.

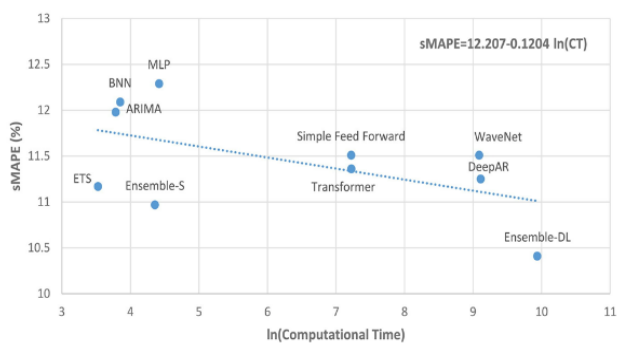
## 2.1 Real-World Success Stories

Several influential figures highlight the benefits of transforming logistics operations with AI predictive modeling and forecasting: Amazon uses AI to coordinate logistics and inventory levels for significant shopping events. Amazon uses shopping data analysis to forecast demand fluctuations on Black Friday, Prime Day, and holiday peak times. This allows them to allocate workers across facilities as efficiently as possible while keeping up stated delivery rates despite unpredictability. Uber Freight improved insight into near-term transportation demand using manufacturer production data, economic indicators, weather, and other signals to build an AI model [5]. This enables improved driver routing to reduce unpaid empty kilometers and demand/capacity balance. FedEx is doing sensor data analytics testing to continuously assess the structural integrity of critical airport ground equipment, such as cargo loaders and conveyor belts. AI predictive maintenance enables component replacements before operational repercussions by identifying early warning indicators of breakdowns.

## 2.2 Statistical Accuracy Improvements

Artificial intelligence-enabled forecasting consistently outperforms classical statistical modeling and requires a lot of human labor in every application. Machine learning algorithms can continuously learn from ever-increasing amounts of data to derive insights beyond human capacity. For instance, Uber's demand prediction algorithms have over 97% forecasting accuracy for truck orders, significantly improving their logistics department's efficiency. Using AI, industry leaders in transportation C.H. Robinson and Convoy also reveal a 20% increase in client order prediction over their previous financial planning methods [6].

The chart below highlights sample forecasting accuracy gains observed from implementing AI-powered predictive analytics:



The precision and speed of artificial intelligence predictive modeling will increase as long as the transportation sector uses cloud analytics and contemporary data platforms. Logistics executives can save expenses while raising the caliber of their client service thanks to this revolutionary insight into future cargo and vehicle needs.

### 3. AI for Fleet Routing & Delivery Scheduling

Transportation fleet scheduling and routing must be done effectively, yet logistics are complicated. The primary issue is a Vehicle Routing Problem (VRP), which involves allocating several cars to various locations to maximize delivery efficiency. It is hard to manually determine the best strategy for a shipping firm with hundreds of vehicles making thousands of deliveries daily throughout a network of routes and ports. However, the routing challenge is challenging to answer algorithmically due to several business restrictions. There are levels of complication that are added by delivery time frames, vehicle capacity and compatibility limits, driver availability, traffic patterns, pricing considerations, and other issues [7]. Additionally, solutions must be flexible enough to accommodate unforeseen circumstances such as fresh, urgent orders, car problems, inclement weather, and shifting pick-up and drop-off requirements.

For leaders in transportation, this is where AI optimization shines today. Based on sophisticated mathematical modeling of the delivery environment, modern scheduling algorithms can simultaneously evaluate several routing factors and restrictions. Deep reinforcement learning and simulation modeling are two essential methods that are very promising. Using simulation modeling, it is possible to estimate effects on delivery KPIs like timeliness, mileage efficiency, and workload balance by creating realistic-looking routing scenarios. The optimal selection of routes and timetables may be chosen by weighing many alternatives [8]. By dynamically allowing algorithms to learn routing strategies via self-guided trial and error, reinforcement learning takes learning one step further. The AI explorer continuously improves routing choices to

optimize results by determining which activities resulted in the most significant benefits (savings, speed, etc.). Leaders in logistics may use a potent engine for ongoing route improvement as transportation requirements change by merging robust simulation tools with reinforcement learning.

#### 3.1 AI Routing Use Cases

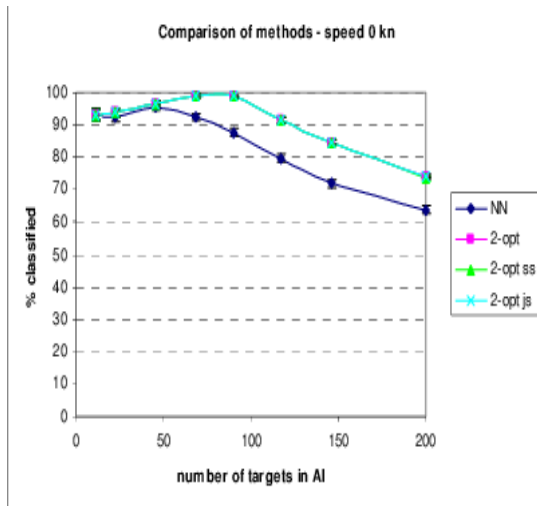
International transportation companies provide helpful examples of how to use AI-powered routing: UPS uses machine learning technology to customize delivery routes for individual drivers, reducing the number of left turns in congested areas and ensuring punctuality. Road velocity patterns are analyzed using the "ORION" software to create daily strategic route plans. FedEx combines navigation systems, vehicle speeds, and historical traffic data to create smooth, reliable routes for couriers that avoid unforeseen delays [9]. Convoy created "Drop & Swap," an AI-based scheduling automation tool for truck drivers transporting partial cargo between locations. Through the app, drivers can efficiently arrange load swaps while driving.

#### 3.2 Efficiency Improvements

AI routing optimization across implementations routinely enables significant delivery productivity benefits: Using ORION machine learning routes, UPS increased mileage efficiency by over 100 million miles annually. In only one testing year, FedEx claims its AI routing saved 6.6 million miles. With a nearly 30% reduction in empty miles, Convoy's AI truck scheduling saves time and money on gasoline [10].

Transport management may anticipate increasing cost savings and increased customer satisfaction via quicker, more reliable deliveries as long as they continue to use AI's sophisticated routing and scheduling skills. The transportation and logistics business is very interested in AI solutions; nevertheless, some obstacles impede their widespread implementation. It will speed up beneficial implementations if these obstacles are recognized and addressed. Integration complexity is one such difficulty when applying AI platforms to disjointed legacy infrastructure. Telematics, routing engines, ERP systems, customer portals, and internal data tools are just a few of the disparate technologies transportation businesses use [11]. Numerous CEOs object when they see how much work and skill it takes to integrate new data pipelines and AI engines. On top of this untidy structure, vendors labor to supply complete solutions. One way to overcome these technological obstacles is to simplify connections using microservices and APIs.

The diagram below highlights comparative mileage reductions across carriers:



Certain firms are hesitant to expand their digital footprints due to security issues. Sensors, algorithms, and vehicles are examples of assets that provide sensitive indications related to operations, pricing, and loads. Before networks grow, it is essential to ensure access restrictions, data encryption, and AI model security. Cyber certifications and features such as blockchain-enabled visibility provide reduced perception of connectivity risks. Cultural inertia and a lack of skill sets cause resistance to even established AI solutions. Black box algorithms are difficult for operations managers to trust since they are used to making intuitive choices [12]. And it's unusual for analytics teams to have the sophisticated machine learning skills necessary to assess offers accurately. Gradually, the market has become more aware of and confident in AI's recommendations thanks to staff training, participatory consultation, and governance procedures.

### 3.3 Autonomous Vehicles & Intelligent Warehouse Robots

Autonomous cars are steadily moving from an innovative idea to a widely accepted reality. To revolutionize the transfer of products, transportation corporations are actively developing autonomous trucks, boats, drones, and other conveyances. Autonomous vehicles such as Tesla, Embark, TuSimple, and Aurora are experimenting with sophisticated features, including autonomously driving long-distance freight deliveries across highways. Organizations such as the Autonomous Vehicle Computing Consortium strive to provide solid technological guidelines to enable seamless interoperability between autonomous products from various suppliers within an intelligent transportation network [13]. But even with this advancement, autonomous boats still need help navigating congested locations, bad weather, tricky maneuvers, and other edge situations without human support.

Rather than offering instant, complete autonomy in all driving situations, most industry executives anticipate that autonomous capabilities will be gradually deployed based on well-defined use cases and operating settings in the coming years. To enhance safety and dependability, TuSimple, for instance, currently runs an autonomous truck network in the central United States that is exclusively dedicated to extremely long highway routes with ideal traffic conditions [14]. This concentrated autonomy offers enormous efficiency and capacity benefits compared to human-dependent shipping options. With the further development of sensors, algorithms, redundancy, and infrastructure, autonomous transportation may progressively penetrate a broader range of operational sectors.

Using AI robots to prepare orders for last-mile delivery, Japanese online retailer Rakuten created the most automated fulfillment facility in the world. The warehouse effectively retrieves shelves of items required to meet client orders using hundreds of mobile robots and a grid-style storage system. Pickers positioned around the perimeter are notified when the bots retrieve specific shelving units, which are controlled by the system. Picker productivity is maximized by using a goods-to-person method. Since all inventory is sent to the following available picker, it facilitates simple order splitting across many pickers. Thanks to its state-of-the-art technology, the warehouse handles 1.1 million daily orders. Orders may be sent same-day or next-day utilizing two-hour delivery windows from the next-generation facility, which only needs one-sixth the labor of older facilities [15]. The coordinated optimization AIs that synchronize the activities of personnel and bots allow the on-demand shelving units and delivery speed.

Warehouses are rapidly using AI-driven robots to automate inventory management with autonomous transportation. Thanks to its 2012 purchase of Kiva Systems robotics, Amazon has led the way in implementing intelligent robotics, with over 400,000 robots working across its fulfillment facilities [16]. To drastically cut down on walk times and increase warehouse productivity, Kiva mobile robots automate the retrieval and lifting of inventory shelves for employees. Large logistics companies, such as UPS, FedEx, and DHL, have either experimented with robots akin to Kiva or partnered with robotics industry leaders like Fetch to optimize warehouse operations. Robotic features beyond selecting and moving objects, such as automated visual inventory inspection and predictive maintenance for material handling equipment, contribute to increased warehouse dependability. Companies are investigating even more sophisticated robots in the future that can handle all facets of automated material handling, including self-driving vehicles within protected yards or loading docks, scanning barcodes,

coordinating intricate multi-robot inventory motions, and packing bespoke boxes on their own.

Artificial Intelligence is widely used in warehouses to enhance automation, tracking, and organizing. Inventory management AI employs sensors and image recognition to monitor inventory locations and levels in large warehouses. Unlike manual operations, this offers real-time visibility. AI also helps develop intelligent robots and schedule product selection. For instance, Amazon coordinates the movements of over 100,000 robots across its fulfillment centers using AI inventory monitoring in conjunction with warehouse robotics and algorithms [17]. Various AI functionalities work together to maximize storage, retrieve goods, package shipments, and load vehicles incredibly efficiently.

### 3.4 Deep Learning Drives Autonomous Innovation

As several autonomy leaders emphasize, modern deep reinforcement learning methods are crucial for autonomous cars to make judgments similar to those made by humans. By using self-guided practice more than supervised dataset training, deep reinforcement learning enables AI models to improve performance. Autonomous trucks may use simulation platforms to test dangerous highway merging, fast braking, collision avoidance, and other procedures in a virtual but realistic environment free from real-world hazards. Based on internal incentives for fluid movements, the AI explorer constantly improves its policy for every operation. With this fast-tracked self-learning driving ability, cars could make intelligent judgments in real-time, outperforming human consultants advising the projects by more than 50% in critical testing targets [18]. Transport judgment of autonomous systems may exceed that of human drivers due to accumulating more simulated kilometers than a human driver could hope to.

### 3.5 Realizing Responsible Autonomy

Business executives understand, nevertheless, that to fully realize the promise of autonomous vehicles, precautions must be taken to account for potential adverse outcomes if the technologies are implemented prematurely and carelessly. This addresses issues with data privacy, algorithmic bias, liability, and the loss of employment for freight workers [1]. It will be essential to continue research and take corporate responsibility to produce morally sound autonomous transportation systems that improve company results without jeopardizing the interests of the general public.

## 4. AI Adoption Challenges & Future Outlook

The potential for improving transportation operations via the technical prowess of current AI is enormous, but widespread implementation still needs several organizational obstacles. Rather than the technical

shortcomings of the machine learning algorithms, company executives often point to cultural inertia and a lack of adequate data infrastructure as the main obstacles preventing AI advancement. Before sophisticated analytics and automation, transportation corporations spent decades developing their policies, management practices, and operations in analog times [20]. There must be a significant conceptual change to adopt data-driven AI capabilities while retaining historical ways properly. Teams that have been used to using industry experts' intuitive decision-making skills must evolve into cross-functional teams where data scientists and engineers rethink every facet of logistical operations. The societal propensity to do things "this way" must give way to thinking about "how can we rebuild this with AI."

Upgraded performance incentives, change management initiatives, substantial senior leadership, and upskilling are required to encourage adoption. Businesses that need to promote cultural shifts within their ranks run the danger of losing their best employees to tech-native rivals or having them reject AI processes. In addition to cultural differences, inadequate data from radio frequency devices, paper manifests, dispersed records, and other artifacts make it challenging to train strong AI models [19]. Significant pipeline, governance, and data warehousing expenditures are required to use AI fully.

### 4.1 AI Security and Ethics Cannot Be Overlooked

Executives in business must recognize growing worries about possible biases in data, cybersecurity flaws, and AI's effects on the workforce. Ensuring that models are transparent, equitable, and accurate is essential since algorithms make more significant business choices. It is crucial to conduct further research on identifying and removing unintentional biases stored in intricate deep-learning networks. Transportation industry participants must be cautious about data security breaches and improper use of private AI records, such as customer delivery histories. Implementing rigorous MLOps (machine learning operations) protocols for monitoring, access restrictions, and data life cycle management of active models is crucial. Planning is also necessary due to the workforce effect, as AI performs duties that humans previously performed [22]. Retraining, assistance with career mobility, and unambiguous information about AI's goal of enhancing professionals' efficiency and quality of work rather than its complete replacement are crucial.

### 4.2 Transportation AI Poised for Massive Gains

With inadequate predictions, ineffective routing, human bottlenecks, and other obstacles preventing logistics performance from reaching its full potential, transportation companies stand to gain much from artificial intelligence. Delivery time, cost, and dependability may all be increased

step-by-step by using tried-and-true methods, including robotics, simulation modeling, optimization algorithms, and predictive analytics. But for businesses to reap the benefits of AI at scale, they need to complement their technological investments with cultural shifts in their talent pools, data, and business models. Stability also depends on giving explainable and moral AI top priority [21]. Harnessing the power of artificial intelligence (AI) has the potential to improve almost every aspect of commodities logistics and meet society's transportation needs for many years to come. In the future, transportation executives taking immediate action to develop AI capabilities with a forward-looking perspective will have a significant competitive edge.

### 4.3 Applications in Planning and Scheduling

Planning and organizing complicated logistics and transportation processes increasingly uses artificial intelligence. The fastest processing of traffic, weather, vehicle availability, and other data to determine the most effective delivery routes and sequences is a crucial function of route optimization software. Comparatively speaking to conventional routing engines, these AI algorithms consider far more factors. Businesses like FedEx and UPS utilize in-house AI to plan and maximize the millions of deliveries they make every day. Better load planning for freight and logistics is another area where AI shows potential. Optimizing loads for trucks and rail trains may be suggested by algorithms based on analysis of historical cargo data, supply and demand projections, equipment availability, and others [24]. When considering human planners against this, half-loads and vacant distances may be decreased. Startups that link shippers and carriers to fill empty miles include Loadsmart and Convoy, which employ load-planning AI.

### 4.4 Applications in Shipping and Delivery

AI facilitates improved cargo tracking and prediction in shipping and last-mile delivery. Machine learning analyzes millions of previous shipments to estimate delays or exceptions depending on origin, destination, weather, traffic patterns, and other variables. Shippers and consignees may make more proactive modifications thanks to this cargo monitoring added to the current track-and-trace capabilities. AI is also essential for testing drones, driverless vehicles, and sidewalk robots for last-mile deliveries. Neural networks identify items and make real-time judgments as the car navigates various environments, providing autonomy [25]. FedEx and Uber are testing autonomous delivery trucks with computer vision and machine learning capabilities.

### 4.5 Challenges and Limitations

The use of AI in logistics and transportation is still in its infancy despite an acceleration in acceptance. The initial

cost of sensors, connections, controls, and data infrastructure needed to enable AI capabilities and reap their advantages is one of the significant barriers. Many businesses currently need more infrastructure to facilitate the use of powerful AI. Another ongoing problem for AI is adapting to changing real-world circumstances. For example, AI systems must be retrained to preserve prediction accuracy in response to new goods, interruptions like COVID-19, or edge situations like extreme weather. AI needs constant monitoring and fine-tuning; it cannot be "set and forgotten." Although AI can optimize different logistics and transportation tasks separately, integrative optimization across departments, business divisions, or companies still needs to be improved [26]. Even as technological capabilities advance, establishing transparency and data exchanges to enable AI to optimize across the wider supply chain remains a procedural barrier.

### Key Current Uses of AI in Transportation and Logistics

Area	Applications	Examples
Planning and Scheduling	Route optimization	UPS, FedEx predictive routing
	Load planning and consolidation	Loadsmart load planning
Shipping and Delivery	Shipment tracking and prediction	FedEx algorithmic tracking
	Autonomous vehicles	Uber self-driving cars
Warehouses	Inventory management	Amazon robotics and AI pickers
	Workflow optimization	DHL smart warehouses

The primary applications of artificial intelligence in logistics and transportation activities are outlined in this table. While shipping/delivery and warehouse automation quickly advance, planning and scheduling continue to see some of the most established uses. Larger providers are seeing an acceleration in adoption, even if it is still in its early stages. The potential advantages of an AI-powered, efficient supply chain may be realized by tackling the integration, data, and system obstacles.

## 5. Machine Learning Advances

Neural networks and machine learning are the foundation of many recent developments in artificial intelligence. The architecture of linked neurons in the human brain serves as a loose model for neural networks, which are computer

systems. To "learn" complicated actions, these models search through enormous amounts of training data for patterns. Convolutional neural networks (CNNs) have great potential for the logistics industry to identify inventory, defects, or obstructions by processing visual data from delivery cameras, vehicles, and warehouses. Meanwhile, to forecast anticipated arrival times (ETAs), recurrent neural networks (RNNs) evaluate successive shipment data. Another popular method uses AI models to improve behaviors via trial and error to maximize rewards continually [27]. This is called reinforcement learning. This is ideal for self-driving cars and robots that have to traverse real-world obstacles. With every move tried, additional training data is obtained to enhance decision-making.

### 5.1 Computer Vision and Sensors

Systems essential to transportation operations can recognize objects, text, and people using computer vision, which integrates neural networks with high-resolution cameras. Port terminals utilize computer vision enhanced with LiDAR sensors to scan and sort containers. Robots equipped with artificial intelligence (AI) cameras in smart warehouses may choose things or check shelves for inventory. A growing number of automobiles and transported products have built-in intelligent sensors. IoT (Internet of Things) sensors communicate via supply chains about temperature, moisture, openings, and other information [28]. They make it possible to make adjustments mid-trip and have revealed information on environmental elements that might cause delays or poor quality. IoT sensors provide predictive maintenance, which reduces downtime when used on machinery like trucks and airplanes.

### 5.2 Natural Language Processing and Chatbots

Artificial Intelligence (AI) systems may use human voice and text as inputs, thanks to natural language processing (NLP). NLP makes it possible for chatbots in logistics to respond to consumer inquiries in place of human agents, allowing for monitoring, refunds, and reroutes. Voice interfaces in cars and warehouses also increase human operator efficiency and safety. While smart contracts have limited uses now, they may be used to automate business operations using AI by encoding complicated shipping terms in natural language [1,22]. More sophisticated NLP may directly combine consumers, cars, warehouses, and transporters for smoother interactions.

### 5.3 Blockchain and Internet of Things

Distributed ledger technology, or blockchain, offers traceability and transparency for products and transactions. When paired with the Internet of Things sensors, blockchain can function as an unchangeable source of truth for crucial variables such as ownership, location, and

condition across multi-party supply chains. Startups like Ship Chain use blockchain technology and sensors to improve automation, compliance, and end-to-end cargo visibility. Important factors turn into trustworthy data streams that support AI prediction and planning models [17,23]. Supply chain optimization can now reach previously unattainable levels because of the blockchain's connection with tangible commodities, digital processes, AI, and ML.

### 5.4 Robotics and Autonomous Vehicles

Drones for small package delivery, wheeled sidewalk robots for the last mile, autonomous freight vehicles for highway usage, and warehouse robotics for pick-and-pack operations are all examples of transportation robotics. Uncrewed vehicles are equipped with artificial intelligence (AI) and mechanical designs, sensors, and controls to assess their surroundings and safely avoid obstacles. Advances in AI and sensors are speeding up goods-to-person robotics within warehouses. When it comes to picking, automated bot carts can move product shelves continually, but human-directed methods cannot. By optimizing the flow, throughput is increased, and unnecessary steps are reduced [20,21,22]. Some of the leading companies include Fetch, Locus Robotics, Amazon Robotics, and others.

### 5.5 Key Emerging AI Technologies



Six key developing technologies that are driving AI innovation in the logistics and transportation sector are summed up in this graphic. The goal of software, hardware, and system integration advancements is to optimize global supply chains in terms of efficiency, visibility, safety, and sustainability. Although adoption is still in its early stages, interest grows swiftly as performance increases and the business arguments become more apparent.

### 5.6 Driverless Delivery Vans and Autonomous Last Mile

A self-driving automobile with a package-carrying robot for last-mile deliveries starting in 2023 was jointly

unveiled in 2021 by Ford Motors and startup Agility Robotics [26,27]. The "GoPod" vehicle will combine Agility's Digit bipedal robot with Ford's electric Transit van, which has Level 4 autonomy. Digit can climb stairs, navigate rough terrain, walk like a person, and carry up to 40 pounds. The packages Digit is carrying for neighboring locations will be released from the rear of the AI-powered Transit van when it gets closer to its destination. The autonomous vehicle will go on to its following destinations in the meantime. Innovations for a more sustainable and effective last-mile delivery that combines AV and bot capabilities are best shown by the hybrid autonomous van with the walking robot [28]. An analogous need for small package transportation from regional hubs to final doorsteps is anticipated by businesses such as FedEx, who also see autonomous sidewalk rovers completing the role. The platforms' shared goal is to use AI and zero-emission transportation to eliminate more fossil fuel-powered cars from communities.

### **5.7 Improving Efficiency, Reliability and Sustainability**

With the help of AI, supply chains can move more items more quickly while using fewer assets and having a more minor environmental effect. Algorithms assimilate more inputs and coordination complexity via optimization than people can manage alone across large transport networks. Predictive routing and load sharing reduce wasted kilometers and maximize vehicle use, two significant efficiency gains. AI considers real-time restrictions such as weather, traffic, and orders to propose backhauls, combine shipments across hubs, and offer modes and corridors to balance capacity. The ties between strategy, implementation, and ongoing optimization will become stronger. As transportation is thought to account for more than 15% of emissions worldwide, sustainable practices are also enhanced by well-designed assets and routes [23,25]. Artificial Intelligence (AI) facilitates intricate examinations of energy sources, schedules, and carbon emissions to reduce environmental effects throughout shipping.

### **5.8 Enhanced Visibility and Control**

Artificial Intelligence (AI) employs predictive analytics on critical events such as production lines, inbound logistics, facility movements, and last-mile deliveries to substantially increase supply chain dynamism and transparency. Even the automatic translation of supply chain events into updates that stakeholders can understand is done by natural language generation. Increased alarms and controls to maintain the smooth flow of commodities are made possible by enhanced visibility. Before there are stockouts or cascade delays, inventory or transport management may react to looming issues [5,14]. Control towers benefit from multimodal optimization with integrated dashboards that include trucks, ships, airplanes,

package carriers, and cross-docks. Predictive algorithms initiate rerouting or preemptive discounts for hastened selling if sensors detect produce in danger of perishing. The supply chain goes from being dispersed to being very visible and coordinated.

### **5.9 Personalized Logistics Services**

Personalized, dynamic logistics adapted to clients' cost, speed, or sustainability choices may be made possible in the future via artificial intelligence. Digital twins of items are linked in real-time with transport, warehousing, and delivery assets to satisfy particular delivery requirements. AI will design and cost-optimize a delivery among available carriers based on a customer's request, for instance, "Deliver within two days with least possible emissions for \$15 or less." Tailored logistics services assist small and medium-sized firms in identifying the best parcel vs less-than-truckload alternatives [4,10,11]. AI manages network-wide tradeoffs and restrictions.

### **5.10 Regulatory and Ethical Challenges**

Emerging technologies such as driverless cars and artificial intelligence must overcome legislative obstacles that require explicit control. Due to nationwide vehicle automation, updated insurance coverage covering responsibility and traffic rules is necessary. Meanwhile, drone delivery programs face competition from aviation regulation. Governments at the local level regulate access to public areas such as sidewalks, highways, and airspace, which affects drones, delivery robots, and autonomous vehicles [2,16,24]. The resolution of these oversight concerns has the potential to either facilitate or hinder adoption. Nevertheless, ethical programming is still a developing field as AI makes more decisions about the supply chain with substantial financial, legal, and sometimes life-threatening ramifications.

### **5.11 Developing Expertise and Best Practices**

The promise of AI must be realized, which means supply chain companies must invest in internal talent and experience. To accurately assess vendor solutions, test AI capabilities, and grow the most promising initiatives, logistics providers need to ramp up skill sets. Custom prediction engines that are customized to their activities are another popular option. Tailored solutions provide chances to create best practices for AI adoption and competitive benefits. With predictive planning, for instance, which integration structures make the most? How should data science teams be organized to iterate models? Which is better: owning and operating AI or using it as a software service? Due to its relative youth, artificial intelligence offers opportunities for greatness rather than being treated as a commodity [22]. It will benefit those who use this opportunity to combine vendor alliances, process reform, internal competency, and real-world



testing. AI superiority in logistics will support the industry's future dominance.

### 5.12 Customer Experience Improvements

Linked platforms make improved customer experience and customization possible, and data ecosystems are made possible by transportation connections. Providers may customize pricing, content, and services to meet the demands of specific individuals or businesses by having visibility into consumer profiles, procurement trends, and multi-modal shipments. For instance, downstream small parcel distributors may forecast volume and arrange personnel, trucks, and inventory in the best possible ways by using the complete supply chain flows. AI-connected control towers now communicate these demand signals, which were previously isolated, to facilitate proactive planning. Despite their small size, distributors gain from advancements in cost and service [14]. Customers provide access to location information, purchase histories, and expressed preferences at the consumer level in exchange for seamless delivery experiences specifically catered to their cost, time, and sustainability goals. AI suggests the best origin-destination transportation routes that fit the cargo to individual demands and logistical capabilities. Customers love these customized experiences.

### 5.13 Risk Analysis and Simulation

By simulating millions of scenarios and accounting for uncertainties related to weather, traffic, travel conditions, demand fluctuations, and other stochastic factors, artificial intelligence (AI) has great potential for sophisticated risk modeling in the future. Providers may reduce predicted interruption by stress testing plans and suggesting backup plans by modeling probability outcomes. For instance, warehouse management AI may simulate outages to determine the most likely locations of failure for equipment like picking robots or conveyors. By drawing attention to these weaknesses, businesses may demonstrate that installing redundancies to ensure uptime is cost-effective [18,19]. Comparing natural hedges against other resilience investments, such as multi-facility or multi-modal shipping, is another benefit of these models. Managers may better grasp the range of potential outcomes by using proactive simulations based on past volatility. To balance risk-reward payoffs, this informs better-informed judgments on tradeoffs like inventory buffers, asset usage, and bid price. Stronger supply chain network resilience, visibility, and growth may be achieved by providers and partners with the help of probabilistic AI.

## 6. Conclusion

The logistics sector is about to see a significant innovation surge led by artificial intelligence. Artificial Intelligence is propelling progress in fundamental domains such as computer vision, warehouse robots, autonomous cars, end-

to-end visibility, and predictive planning and optimization. Prominent suppliers are actively growing pilot projects showing their worthwhile concurrent testing solutions. Over the next ten years, significant downstream effects will be enhanced sustainability, dependability, and efficiency across international supply chains. AI, for instance, makes it possible for electric, driverless vehicles to carry goods around the clock at a reasonable cost.

Meanwhile, automation and improved picking enable speedier customer fulfillment by halving the requirement for warehouse personnel. Worldwide logistics executives will drive adoption inside their enterprises and with partners as the technologies and business cases develop. When disruptors make use of AI's benefits, laggards run the danger of losing market share or facing downward price pressure.

To fully reap the advantages of AI. However, systems, processes, and workforces that are not ready for machine learning techniques must be carefully managed to be disrupted. Successful deployment requires minimizing risk while integrating AI breakthroughs with legacy systems and humans. Numerous established freight and logistics companies have developed inflexible processes that provide limited room for securely introducing AI optimization. It is essential for business executives to effectively convey any changes to their workers and include them in pilot programs and training. Early AI solutions should focus on problems that have not been handled before to prevent weakening current jobs. Organizational whiplash may be avoided with intelligent change management. Instead of seeing innovation as an add-on, those who stand to gain the most will develop internal AI fluency among analytics, technology, and operations departments. Developing unique solutions and interfaces tailored to the business environment often drive the deepest payoffs.

Businesses should also plan to integrate new technologies, such as AI, cloud data, and IoT sensors, with current TMS, WMS, and ERP systems. While innovations are anchored in institutional knowledge and required by existing systems, clean data flows drive the development of improved algorithms. The development of AI is based on architecture without disruption. The advancement of supply chains in the future will depend on artificial intelligence working in tandem with seasoned logistics companies rather than against them. Combining cutting-edge AI, automation, and orchestration with institutional expertise can boost resilience against disruptions, increase productivity, and please consumers. While the future is unknown, intelligent algorithms will collaborate with humans to improve supply chain efficiency.

### Conflicts of interest

The authors declare no conflicts of interest.

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